

MARCH 20 - 31, 2024























ITINERARY

DAY 1- Depart the USA

DAY 2 - Arrive in Seoul, South Korea

Arrive in Seoul and discover its 5,000-year-old heritage amidst the ultra-modern high-rises. Visit the magnificent 14th-century Gyeongbok Palace and stone pagoda, the National Museum and the bustling antique district. Or spend a day in the serene atmosphere of a Zen Buddhist temple and a historic Korean village. Tour the DMZ and rediscover the drama of recent history. Or simply wander the fish market and promenade at Incheon.

DAY 3 - Jeju, South Korea

The dormant volcano Hallasan formed many of the natural attractions found on Jeju. As South Korea's tallest mountain, Hallasan offers an abundance of hiking opportunities and is a UNESCO Biosphere Reserve showcasing a crater lake and an abundance of plants and wildlife. The Manjang Cave, formed by cooling lava, is the world's longest lava tube and is partially open for tours. Head from the mountain to the magnificent beaches and watch famed haenyo (powerful sea women) dive for octopus, abalone, clams and more without the aid of a breathing apparatus. Don't miss the opportunity to sample fresh seafood dishes at a local restaurant.

DAY 4 - Nagasaki, Japan

Nagasaki is often equated with the dropping of the atomic bomb, and there are many moving museums, memorials and monuments dedicated to its World War II history that shouldn't be missed. Yet modern Nagasaki offers a vibrant and charming atmosphere that's waiting to be explored. Among its cobblestone and rolling hills, the city boasts a rich culinary scene that will excite your inner foodie. To capture Nagasaki's scenic beauty, consider a cable car ride or harbor tour. Centuries-old shrines, temples and churches dot the landscape and are a must-see.

DAY 5 - Beppu, Japan

As you approach the coastal town of Beppu, it might appear as if the town were smoldering. In reality, it's steam escaping from its many hot springs, Beppu's claim to fame—along with hot spring experiences, from mud baths to sand baths. Their most famous bath, Hell circuit (Jigoku), is only for admiring, not bathing. Beppu Park, in the city's center, offers green space and a vibrant Japanese garden. In spring, cherry blossoms attract thousands of visitors; in fall, autumn leaves do the same. Tomonaga Panya, a local bakery since 1916, has an English menu and a signature delicacy, wanchan (doggie) bun. Guests love its custard filling and raisin face.

DAYS 6 & 7 - Kyoto (Osaka), Japan [Overnight]

Cradled by rolling hills on three sides, Kyoto is considered the historical and cultural epicenter of the country. The city was Japan's capital for more than 1,000 years (794 – 1868) and

approximately 1,600 Buddhist temples and more than 400 Shintô shrines are peppered throughout the city. From numerous historic sites and tranquil gardens to delicious local cuisine and boutique shopping, Kyoto offers you a window into the heart of Japan's traditions and culture.

DAY 8 - Hiroshima, Japan

History is never far from mind in Hiroshima. Thus, the city has created one of the most important and breathtaking memorials in the world, the Hiroshima Peace Memorial Park and Museum. Statues, halls, and monuments at this World Heritage Site honor those who fell in World War II. As one of Japan's largest islands, Hiroshima also offers rich natural beauty and a myriad of outdoor activities like biking, hiking and beaching. The local cuisine is plentiful, especially the signature "Okonomiyaki," a crepe filled with meat, seafood, cabbage, and vegetables. Oysters (usually grilled) serve as an additional fresh and delicious culinary draw.

DAY 9 - Kochi, Japan

Engage with locals and indulge in local flavors in this welcoming city, known for its famed dish katsuo no tataki (a type of tuna Tataki). The city center was initially settled in 1601 as a town surrounding Kochi Castle, which is now one of the region's principal attractions. Delve into times gone by as you stroll along the famed, red Harimayabashi – the basis for an old local folklore song. Discover the lovely Katsurahama beach area, where the Sakamoto Ryoma Memorial overlooks the sea and honors this legendary Japanese peace negotiator.

DAY 10 - Nagoya, Japan

Japan's fourth largest city by population, Nagoya, is a center of modern commerce, with Toyota, Noritake China and a Legoland theme park calling this capital home. Tour the Toyota Exhibit Hall, experience Noritake Gardens and sit amongst the stars in the planetarium at the science museum. Nagoya Castle, deemed a national treasure, is a must-see, as is exploring their entertainment district, Sakae. This busy hub is where you'll find Nagoya TV Tower, the city's symbol, and Oasis 21, a multi-level public park with a futuristic water theme.

DAY 11 - Mount Fuji (Shimizu), Japan

In the shadow of Mount Fuji, Shimizu is one of the most beautiful ports in Japan. Walk through the pine groves of Miho, home to a 650-year-old Japanese black pine, or enjoy spectacular views of Mount Fuji from the lush, forested hill of Nihondaira. Take in the seascapes on a bay cruise, or learn of undersea delights at Japan's first sushi museum, and get a glimpse at feudal life in Japan in 200 BC at the archaeological site of Toro. Shop for traditional Japanese wooden handcrafts and fabrics unique to the region, and sample some yokan, a sweet jellied confection.





NORWEGIAN JEWEL



CRUISE PRICING*

IA - INTERIOR STATEROOM

\$4599*

BA - OCEAN VIEW STATEROOM

\$5999*

*Rates are per person, based on double occupancy

Included Amenities:

-\$75 Onboard Credit per Cabin
-3 Meal Speciality Dining Package
-Free Prepaid Service Charges (Gratuities)
-Internet Package (250 Minutes 1 Login per Cabin)

*Does not include Shore Excursions

DAY 12 - Toyko, Japan - Return to the USA

TRAVEL REGISTRATION FORM

Please mail completed form with payment and passport copy to:

Departure City:	Dep	oarture Date: <u>03/2</u>	20/24 (J)		
First, Middle & Last Name must be					
Guest 1: First Name:	(Naı	me Tag:)			
Middle Name:	ast Name:	Ti	tle:		
Street Address:	l	J.O. Box:			
Phone:	State	Zip Code			
Email:	Alt. 1 Holle				
Birth Date://	State of Birth:	Sex:	□ M □ F		
Dietary Restrictions:					
Emergency Contact:	Phone:				
How did you learn about this tour? _					
Guest 2: First Name:	(Nai	me Tag:)			
Guest 2: First Name: La	ast Name:	Ti	tle:		
Street Address:	I	P.O. Box:			
City:					
Phone:	_ Alt. Phone:				
Email://	State of Birth:	Sex.	□м□Е		
Dietary Restrictions:					
Emergency Contact:					
How did you learn about this tour? _					
Cabin Selection: Alter	nate:(Required	, only used if 1 _{st} choice is	unavailable)		
☐ Interior Stateroom (IA) ☐ Balcony Stateroom					
Roommate(s):					
If No Roommate: Try to Match M		(availability limited)		
Important Information Regarding Travel Pro 1 Travel Protection coverage cannot be added after you have	ive paid in full.	Guest 1:			
 Premium is based on TOTAL cost of trip and is non-refun Coverage begins when your premium payment is receive 	d	Guest 2:	ecime		
(separate from deposit & clearly designated as your trave 4 Premium must be paid in full no later than 11/20/23.	el protection premium).	□IAccept □ID	ecline		
\$250 DEPOSIT PER PERSON REQUIRED WITH REGISTRATION					
FINAL PAYMENT DUE 11/21/23					
☐ via check # ☐ via credit card	(circle): VISA MAS	STERCARD DISCOV	ER AMEX		
Card Number:					
Name on Card:		CVN:			
PASSENG	ER AGREEMEN	T	am Canditions		
PASSENG By signing and submitting the registration form, I/we cer and Statements of Responsibility of the brochure, und to the potential for price increases that may apply bef Conditions and Statements of Responsibility of the bro received due to government imposed taxes and fees.	prestand its content, and ac ore payment in full has be chure and potential price	gree to its terms including pen received as set forth increases after payment in	but not limited n the Program n full has been		
Guest 1 Signature:					
Guest 2 Signature:					
Tour: TC24 Date: 032024 Code: J ID:		V.001	10/25/23		
Travel Protectio	n Plan - Premiun	n Rates			

For a full description of the plan, go to: www.tripmate.com/wpF427X

Trip Cost Plan Cost \$ 0 to \$1000. \$ 99 \$1001 to \$1500. \$149 \$1501 to \$2000. \$199 \$2001 to \$2500. \$249	Trip Cost \$2501 to \$3000 \$3001 to \$3500 \$3501 to \$4000 \$4001 to \$4500	\$299 \$349 \$399	Trip Cost \$4501 to \$5000 . \$5001 to \$5500 . \$5501 to \$6000 . \$6001 to \$6500 .	\$499 \$549 \$599
Schedule of Coverages	N.	Maximum Benefit		
Part A * Trip Cost Trip Cancellation Trip Cost Part B Trip Interruption Trip Cost Missed Connection \$500 Travel Delay (Up to 10 days up to \$150 Per Day) \$1,500 Medical Expense / Emergency Evacuation \$25,000 Accident and Sickness Medical Expense \$25,000 Emergency Evacuation and Repatination \$50,000 Accidental Death & Dismemberment \$25,000 Baggage and Personal Effects \$1,000 Baggage Delay \$20			FOR FURTH TRAVEL F FULLY DE LIMITATION OFFERED	BRIEF DESI HER INFORM PROTECTION TAILS THE CO NS AND EXC O AND IS AN T, AT ANY T

MATION ASK FOR THE N CERTIFICATE WHICH COVERAGES, PROVISIONS, CLUSIONS OF THE PLAN VAILABLE TO YOU, UPON TIME

Trip Cost

\$6501 to \$7000 . \$7001 to \$8000

CRIPTION OF THE PLAN,

\$8001 to \$9000

Plan Cost

\$799

Part A -Travel Arrangement Benefits are provided by Educational Travel Services. Part B - Travel Protection Benefits are provided by United States Fire Insurance Co. *For New York Residents Only: Part A Benefits are travel arrangement benefits underwritten by United States Insurance Company.

Conditions and Limitations

This is a brief description of the plan available for all Travel Protection sales for Trips departing January 1, 2013 and after. Certain exclusions and limitations apply and are detailed in the Certificate of Coverage, For example, coverage does not apply for any Sickness or condition of you, a Traveling Companion or a Family Member traveling with you that existed during the 60 days prior to the effective date of the coverages (The Pre-Existing Condition Exclusion is waived if payment for this plan is received by Educational Travel Services at or before the final payment due date for Your Trip or 105 days before departure date, whichever occurs first, is suicide, normal pregnancy, war or any act of war. Other Coverage (The Pre-Existing Condition Exclusion is waived if payment for this plan is received by Educational Travel Services at or before the final payment due date for Your Trip or 105 days before departure date, whichever occurs first, is suicide, normal pregnancy, war or any act of war. Other Coverage Stike, mechanical breakdown to departure, being hijacked or quarantined; jury duty, destruction of your home or destination by first, flood, burglary or relutral disaster; being hijacked or quarantined; jury duty, destruction of your home or destination by first, flood, burglary or relutral disaster, being called to the emergency service of government to provide aid or relief in the event of a natural disaster, a documented their of 250 miles or more; or Revocation of military leave, For further information ask for the Certificate of Coverage which fully details the coverages, provisions, limitations and exclusions of the plan offered and is available to you, upon request, at any time prior to your purchase of the plan. The Travel Protection Plan is only available for citizens or residents of the United States of America. This plan is underwritten by: United States Fire Insurance Company, Education, N. Benefits are administered by. Trip Mate, Inc.*, \$225 Ward Parkway, Suite 200, Kansas City, Mo, 64114, 1-3

PROGRAM CONDITIONS

INCLUDED IN PRICE: Affare and Transfers to and from the ship for guests • Cruise Accommodations • Port charges \$380 • \$698 Air Taxes and uel Surcharges • Cruise Government Taxes \$132 (Increases in cruise tax and fees are subject to change)

NOT INCLUDED IN PRICE:

Optional Travel Protection Program (see premium schedule) • Optional activities and shore excursions • Miscellaneous fees such as passports, laundry, meals & beverages off of the ship and baggage fees • Alternative restaurants with additional fees • \$100 Document fee for Non-US/Canadian residents • Additional fuel surcharges which may be imposed by the cruise

ACCOMMODATIONS:

Price is based on double occupancy. When available, single rooms/cabins are often smaller than doubles. While We will try to match roommates, We cannot guarantee one will be available. Roommates may be assigned as late as 35 days prior to departure and, if one is not available or if you request a single, the following single room/cabin charges apply: (IA) - \$2759; (BA) - \$3599. Single staterooms are extremely limited and subject to confirmation.

PAYMENT INFORMATION: Rates are per person, based PAYMENT SCHEDULE: sed on double occupancy.

Payment	Amount	Due Date	
Registration Deposit	\$250	Due at time of registration	
Final Payment	Full Payment	11/21/23 If paid after the due date, a late payment fee of \$100 will be assessed.	
Travel Protection Premium Amount	The Travel Protection Plan premium will be due no later than 11/20/23 to be in full effect. Travel protection premiums must be paid in addition to your deposits and in advance of the final payment for coverage to be in effect.		
Cabin Availability	After 05/15/23 or once we have sold out of our allotment of cabins we can no longer guarantee cabin pricing. Cabins purchased after this date will be subject to availability and may require a supplemental charge.		

REGISTRATIONS RECEIVED after November 21, 2023:
We welcome registrations after 11/21/23. Registrations received between 11/22/23 - 12/21/23 will incur a \$100 per person fee. Registrations received between 12/22/23 - 01/05/24 will incur a \$200 per person fee. Registrations received between 01/06/23 - 01/20/23 will incur a \$400 per person fee. Registrations received 01/21/23 to departure or later will incur an additional fee based on air availability. Additional fees will be advised upon registration.

additional fee based on air availability. Additional fees will be advised upon registration.

CANCELLATION FEES:

100% of Cancellation Fees are covered by the optional Travel Protection Program provided premium has been paid and reason for cancellation is coverable. Those who do not take travel protection should be aware of the following per-person cancellation penaltities. From day of registration to 241 days prior to departure, you will be charged a \$150 non-refundable cancellation fee plus any airline fees. Additionally, thereafter, you will be charged any airline penalties and a single room supplement if your cancellation forces your roommate into a single plus the following per-person charges: 240-181 days = \$500; 150-121 days = \$500; 150-121 days = \$500; 150-121 days = \$500; 150-121 days = \$1,000; 120-91 days prior = 50% of total cost; 90-61 days prior = 75% of total cost; 90-day of departure = 100% of total cost. Submit cancellation in writing. On or after day of departure, there will be no refund for any services not used.

STATEMENTS OF RESPONSIBILITY

STATEMENTS OF RESPONSIBILITY

STATEMENTS OF RESPONSIBILITY

We do not accept responsibility for losses or additional expenses due to delay or changes in air schedules, hotel overbookings, other hotel related problems or causes, and/or travel supplier cancellations or postponements. Travel suppliers include all four operators, cruise lines, airlines, hotels, bus companies, entertainment venues, and any other travel supplier used to operate the four. All such losses or expenses will be the responsibility of the passenger. We reserve the right to make adjustments to the itinerary as we deem desirable, and we reserve the right to cancel any tour prior to departure. If a tour is canceled beyond our control, we will provide a refund or a future travel credit to be used two years from the date of issuance for the value of all funds paid by the passenger less nonrefundable travel supplier prepaid deposits, travel supplier change fees, nonrefundable travel protection premiums, and a \$150 administration fee.

Passengers registering for the tour accept the responsibility for being in good health and able to walk and travel on the tour. Because many of the sites are not accessible to the physically challenged and space limitations on tour buses, wheelbairs and scooters cannot be accommodated. Those needing oxygen or other ambulatory assistance will find the tour extremely limiting in their experiences. Persons using C-pap machines requiring distilled water will need to inform us ahead of time, so we can work with local operators to prepare as it is not always available. We reserve the right to refuse or revoke travel to anyone who is, in our sole judgment, incapable of group travel whout causing undue demands upon the staff or other tour participants. Accessible rooms/cabins are limited and subject to confirmation after

demands upon the start or other tour participants. Accessible rooms/cabins are limited and subject to confirmation after receiving the passenger's written request. If you have questions, please contact us for more details.
PASSPORT INFORMATION & CHECK IN PROCESS:

Passport information must be submitted to our office no later than 11/20/23. Failure to provide your passport information to our office by this date may result in change fees or denial of travel. Discrepancies in information may result in change fees, delays in receiving travel documents for your trip, or denial of travel. Any fees incurred due to discrepancies are the responsibility of the passenger. You will also be required to check in with the cruise line prior to travel and according to the cruise line's requirements and instructions provided in your final documents.

PRICE INCREASES

All prices quoted in this brochure are subject to change prior to payment in full due to currency fluctuations, fuel surcharge increases, government taxes and fees increases or unforeseen circumstances. In addition, you may be subject to a price increase after payment in full has been received due to potential government imposed taxes and fees.

AIRLINE ROUTES and TICKETS:

In order to keep prices low, we do not guarantee the most direct routing to your final destination. Once issued, airline tickets cannot be changed or refunded thereafter. Air transportation tofform your destination will be economy class on IATA and ARC carriers utilizing APEX or SUPER APEX non-refundable, non-amendable tickets for groups of 10 or more flying together on entire itinerary. If you choose to depart from a different city than your group or travelling companion, or deviate your flight and/ or trip plans, and/or you are taking a pre or post tour, you may fly on a different scheduled flight(s) than the rest of your group. If you make your own air arrangements, you are responsible for booking all needed flights for your travel unless specified otherwise. Contact guest services for further details.

FLIGHT TIMES AND SEATING:

FLIGHT TIMES AND SEATING:
All flights are subject to change by the airlines without advance notice. We are not responsible for such changes or delays and do not reimburse expenses resulting from such delays. If you are making your own flight arrangements to the departure city, we recommend you purchase a ticket that can be exchanged without large penalties. There is no advance seat selection for groups on most airlines. Early check-in is necessary to secure seath with travel companions and those with special needs. Due to security measures taken at airports, it is advisable to arrive at the airport three hours prior to departure time. Seating is solely under the control of the airlines. You will receive your flight information 60-30 days prior to departure. Final documents are sent annoymentable 2-3 weeks night or legariture. are sent approximately 2-3 weeks prior to departure.

ADDITIONAL AIRLINE FEES:

You will likely incur additional airline checked baggage fees that are not included in the price of the tour. These fees vary by airline and are at the airline's discretion on each segment of the flight itinerary. You may also incur optional fees i.e. food, excess baggage, overweight baggage, items of personal nature, etc.

DEVIATIONS AND AIR UPGRADE REQUESTS:

Deviation and Air Upgrade requests must be submitted in writing and are subject to additional airline fees. Deviations and Air Upgrades are not always possible given the group schedule and time of ticketing. Passengers who are ticketed with air deviations and/or upgrades will likely not fly with the group and will therefore need to provide their own transfers.

ITINERARY CHANGES:

Every effort has been made to ensure the accuracy of this brochure. While we will make every effort to ensure you will see all sites listed in this brochure, the availability of sites, order of sites and/or days and number of days may be altered to accommodate changes in cruise line, airline, hotel schedules, and local conditions. No changes to the interary are effective unless approved in writing and signed by an authorized officer of the tour operator. Except as stated herein, no other person is authorized to cancel, modify or vary the tour arrangements or to make any representation of warranty concerning the tour. The cruise line has the ultimate control over your voyage and may, without notice, alter the length of the cruise and the order of and/or inclusion of ports. We are in no way responsible for these changes and do not make reimbursement for such changes. PREGNANCY/INFANT REGULATIONS

As to pregnancy, a woman cannot have begun her 24th week of pregnancy at any time before or during the cruise. If you are pregnant, please provide a medical note upon arrival at the pier for check-in from your physician stating your expected due date and medical fitness to travel. If you are in the 24th week or have completed if you will not be allowed to board. Because of the limited medical facilities, infants must be at least 24 weeks (6 months) of age on the first day of the cruise and 1 year old for international cruises.

VALIDITY DATE:
This brochure is valid until 04/25/23. Registrations will still be accepted after the validity date.

RELEASE INFORMATION:

RELEASE INFORMATION:
Payment of deposit indicates permission for us or our agents to record the registrant's participation and appearance on video tape, audio tape, film, photograph, or any other medium and to use the registrant's name, likeness, voice, comments, submitted documentation, written papers, and/or biographical material without restrictions or limitation for any advertising, marketing, publicity, educational or promotional purpose which we or our agents deem appropriate, unless the registrant or guardian otherwise notifies us in writing prior to departure.

Enrollment in, payment of deposit and/or acceptance of final documents, vouchers, or tickets shall be deemed to be consent to the Passenger Agreement and Program Conditions of the brochure. Prices are based on tariffs in effect as of January 1 of the previous year and are subject to adjustment without notice in the event of any change or currency fluctuation.

Except where otherwise stated, we act only as agent for the relevant supplier in securing hotels, supportation and other travel services and in no event shall we be liable for failure by any such supplier in securing hotels, the supportation, lodging or other travel service to be provided on the tour. The passenger agrees that we assume no liability for injury, death, damage, loss, theft, accident, delay, any lost or damaged luggage, or irregularity which may occur by reason of any negligent or willful act or omission of any suppliers of service.

We do not own or operate any of the suppliers of services to your tour. Similarly without limiting the foregoing, passenger agrees to hold us harmless for any defect in any vehicle, plane, boat, bus, car, van or other vehicle, act of war or insurrection, terrorist activity, revolt or other civil uprising, military action, strikes or labor unrest or any Act of God or for any other act of any third party.